

Garant**Indexable insert for turning VCGT 050102, for finish machining, Type: HU7315-1****Order data**

Order number	261358 HU7315-1
GTIN	4045197976291
Item class	21I

Technical description

Cutting conditions	continuous
Cutting speed v_c main application	50 - 600 m/min
Main application	N
Tool material	Carbide
Chip breaker	AF
Grade	HU7315-1
Feed f	0.03 - 0.25 mm/rev.
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Cutting depth a_p	0.05 - 1.5 mm

Coating	uncoated
ISO code indexable insert	VCGT 050102
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning